
 Product Data Sheet

PRODUCT DESCRIPTION:

Van Sickle® Propane Tank Paint is our super premium quality, rust resistant enamel, custom-designed for increased gloss retention and outstanding durability. This Van Sickle® Propane Tank Paint meets or exceeds the quality of most equally priced aluminum paints on the market.

TYPICAL USES:

Van Sickle® All Purpose Aluminum is specifically designed for use on exterior surfaces of metal, wood and masonry. It is not recommended for use on plywood, drywall, plaster, concrete or plastic.

BASES & COLORS:

612 Aluminum Oil Base Propane Tank Paint

PHYSICAL PROPERTIES:

PRODUCT NUMBER:	612
GENERAL TYPE:	Aluminum Oil Base Propane Tank Paint
COLOR:	Aluminum
GLOSS:	N/A @ 60°
SOLIDS BY WEIGHT:	45.5%
SOLIDS BY VOLUME:	36.2%
THEORETICAL COVERAGE @ 1 MIL DFT:	581Sq.Ft/Gal
RECOMMENDED DFT:	1.0-1.5mils DFT
VISCOSITY @ 78°F:	20-25 sec
WEIGHT PER GALLON:	7.6-7.7.
FLASH POINT:	102°F
VOC:	500 G/L

SURFACE PREPARATION:

Proper surface preparation is the most important variable in determining the service life of a coating. For best results, all surfaces must be clean, dry and free from wax, oil, grease, dirt, mildew, loose rust, and any other contaminants. If the surface has a gray cast, test for mildew and remove with a bleach solution followed by a thorough rinse with clean water. Clean with a scrub brush or power washer along with a mild detergent (TSP) to remove all chalk and dirt. If rust is present, spot prime with Van Sickle® Primers #405 or #406. Allow primer to fully dry prior to recoat.

APPLICATION:

Apply by natural bristle brush, roller or spray. For best results, use spray application. For airless spray application, use a .015 - .017 tip. Apply as is from container without thinning for industrial applications. For shop-applied rolling stock (portable tanks), #410 White can be thinned 10 to 15% with up to eight (8) parts paint to one (1) part Van Sickle® ST-30 Mineral Spirits for brush application or N-35 VM&P Naphtha thinner for spray application. Before and during application, stir the paint thoroughly from the bottom of the can with an upward motion, scraping the bottom to avoid pigment settling.

ENVIRONMENTAL VARIABLES:

Apply only when surface and air temperatures are between 50° and 90°F. Avoid painting on hot days, in direct sunlight or late in the day when dew is likely to form. Cool, wet, humid or over-applied coatings can greatly decrease a thorough cure and interfere with proper film formation.

Dry-Times:

Dryingtime for this product will be approximately 8 hours to touch, and may be recoated after 12 hours under ideal drying conditions.

CLEAN-UP:

Clean up all tools and equipment with Mineral Spirits before paint is allowed to dry. To avoid spontaneous combustion during storage, soak soiled rags and waste immediately after use in a water-filled closed metal container.



612

Oil Base Propane Tank Paint
Aluminum



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CAUTIONS:

For exterior use only,
Do not take internally,
Use with adequate ventilation,
KEEP OUT OF REACH OF CHILDREN

***WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the national Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

For additional Product Information or Safety Data Sheets, please call 800-677-2468, 8:00-5:00 CST Mon.-Fri.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Van Sickle Paint does not control the application of its products, or the condition of the surfaces to which they are applied, Van Sickle Paint's liability will under no circumstances exceed replacement of the product.

